





changes at iss 3 matl spec BS1490 was bs en 1559-1 & -4, 1676 & 1706 mt 15-9-14

changes at iss 2 elect. spec., matl spec. and finish added. mt 9-9-10

Unless otherwise stated,

Dim's are in MILLIMETRES.

NOTES:-ELECTRICAL, FREQ. RANGE 10 to 15 GHz V.S.W.R. < 1.05 : 1 OVER FULL RANGE.

		Tolerances;		1			5-11-01
		_		ISS. DCR No.		DATE	
				APP'D	Е	P.H.	5-11-01
ORIGINAL SCALE		5 1 7 11		APP' [) M	М.Т.	5-11-01
	1:1	Cast Tol's as	5 below ±0.10/	CHECKED		S.T.R.	1-11-01
	DO NOT SCALE	20 - 30	±0.15	DRAW	Ν	М.Т.	1-11-01
	THIS PRINT	30 - 40 40 - 50	±0.20 ±0.25	NZED	ΠN		
	SHEET	50 - 60	±0.25	PART No.		17301/A	
	of 1	60 / 70 70 - 80	£Q.35 ±0.40	DRG N	No. CS1384		2012
		/ / 80 - 90	±0,45	DRG SIZE	A4	C313043	

ECR5084

see note

15-9-14

9-9-10

SYLATECH	LTD	
KIRKDALE	ROAD	
KIRKBYMD	ORSIDE	_ _ _
N.YORKS	Y062	6P)

THIS DRAWING IS THE PROPERTY OF SYLATECH LTD. AND MUST NOT BE REPRODUCED WITHOUT PRIOR WRITTEN APPROVAL.

TITLE DUTLINE DRAWING						
WG 17 90° H BEND CASTING						
LIGHTWEIGHT (FOR 0.5mm WALL WG)						
	FINISH					
ALUMINIUM LM31 to	0.155					
BS 1490	STEEL SHOT BLAST					

THIS PRINT SHEET of